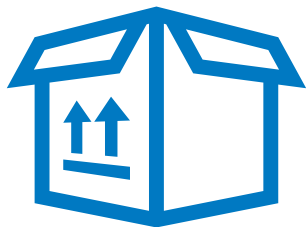


# TAPE RECOMMENDATION GUIDE

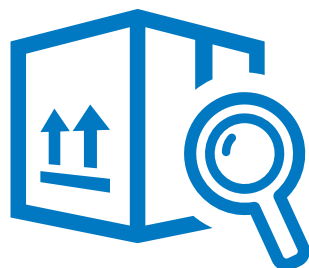


## Which Carton Sealing Tape Should I Use?

	<i>Acrylic</i>	<i>Hot melt</i>
Application Temperature	32°F to 140°F	45°F to 120°F
Operating Temperature	-10°F to 200°F	-10°F to 140°F
Resistance to Aging	Excellent	Poor
Inventory Shelf Life	Excellent	Fair
Clarity	Excellent	Good
Resistance to Lighting	Excellent	Fair

## Which STA Products Should I Use?

*(48mm Tape Width)*



<i>Box Weight</i>	<i>Box Length + Width + Height</i>			
	<i>20"</i>	<i>40"</i>	<i>60"</i>	<i>80"</i>
65-90 lbs.				1535
50-65 lbs.			1096, 1352	
35-50 lbs.			1241, 1242	
20-35 lbs.	1080, 1082, 1160, 1180, 1181, 1182, 1619, 2220			
0-20 lbs.	1060, 1616, 4728			



## Tape Width Guide

72mm	For boxes over 16 inches wide
	Difficult to adhere surfaces
	For boxes where flaps/lids do not meet
	Under/Over filled boxes
48mm	For boxes 15 inches wide or less
	For boxes where flaps/lids meet

## Helpful Hints

- Always seal boxes with one strip of tape
- If using two 48mm tape strips, try using one 72mm tape strip instead (this will save you time and money)
- Always seal boxes a minimum of two inches down the side

