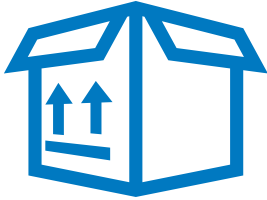


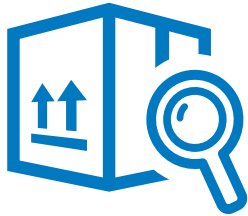
## Which Carton Sealing Tape Should I Use?



	<i>Acrylic</i>	<i>Hot melt</i>
Application Temperature	32°F to 140°F	32°F to 120°F
Operating Temperature	-20°F to 200°F	-10°F to 120°F
Initial Adhesion	Very Good	Excellent
Peak Bond Strength	Excellent	Excellent
Resistance to Aging	Excellent	Fair
Inventory Shelf Life	Excellent	Fair
Clarity	Excellent	Good
Resistance to Lighting	Excellent	Fair

## Which STA Products Should I Use?

*(48mm Tape Width)*



Box Weight	Box Length + Width + Height				
	20"	40"	60"	80"	100"
65-90 lbs.					1535
50-65 lbs.				1352	
35-50 lbs.			1241, 1242		
20-35 lbs.	1080, 1082, 1160, 1180 1181, 1182, 1619				
0-20 lbs.	1060, 1616				

## Tape Width Guide



72mm	For boxes over 16 inches wide
	Difficult to adhere surfaces
	For boxes where flaps/lids do not meet
	Under/Over filled boxes
48mm	For boxes 15 inches wide or less
	For boxes where flaps/lids meet

## Helpful Hints

- Always seal boxes with one strip of tape
- If using two 48mm tape strips, try using one 72mm tape strip instead (this will save you time and money)
- Always seal boxes a minimum of two inches down the side

