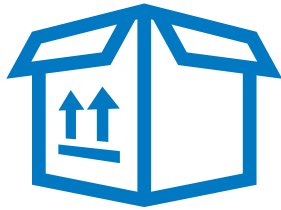


# TAPE RECOMMENDATION GUIDE



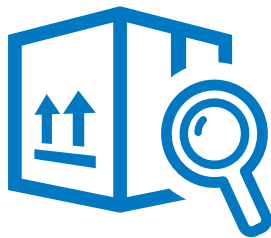
## Which Carton Sealing Tape Should I Use?

	<i>Acrylic</i>	<i>Hot melt</i>
<b>Application Temperature</b>	32°F to 140°F	32°F to 120°F
<b>Operating Temperature</b>	-20°F to 200°F	-10°F to 120°F
<b>Initial Adhesion</b>	Very Good	Excellent
<b>Peak Bond Strength</b>	Excellent	Excellent
<b>Resistance to Aging</b>	Excellent	Fair
<b>Inventory Shelf Life</b>	Excellent	Fair
<b>Clarity</b>	Excellent	Good
<b>Resistance to Lighting</b>	Excellent	Fair

## Which STA Products Should I Use?

(48mm Tape Width)

<i>Box Weight</i>	<i>Box Length + Width + Height</i>				
	<i>20"</i>	<i>40"</i>	<i>60"</i>	<i>80"</i>	<i>100"</i>
<b>0-20 lbs</b>	1060, 1616				
<b>20-35 lbs</b>	1160, 1080, 1081, 1082 1180, 1181, 1182, 1382, 1619				
<b>35-50 lbs</b>	1241, 1242, 1322				
<b>50-65 lbs</b>	1352				
<b>65-90 lbs</b>	1535				



## Tape Width Guide

<b>72mm</b>	<b>For boxes over 16 inches wide</b>
	<b>Difficult to adhere surfaces</b>
	<b>For boxes where flaps or lids do not meet</b>
	<b>Under or over filled boxes</b>
<b>48mm</b>	<b>For boxes 15 inches wide or less</b>
	<b>For boxes where flaps or lids meet</b>



## Helpful Hints

- Always seal boxes with one strip of tape
- If using two 48mm tape strips, try using one 72mm tape strip instead (this will save you time and money)
- Always seal boxes a minimum of two inches down the side

