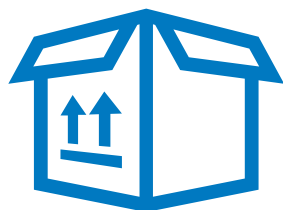


TAPE RECOMMENDATION GUIDE



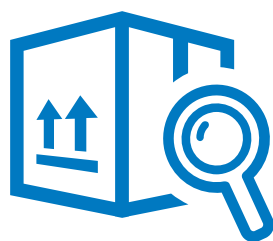
Which Carton Sealing Tape Should I Use?

	<i>Acrylic</i>	<i>Hot melt</i>
Application Temperature	32°F to 140°F	32°F to 120°F
Operating Temperature	-20°F to 200°F	-10°F to 120°F
Initial Adhesion	Very Good	Excellent
Peak Bond Strength	Excellent	Excellent
Resistance to Aging	Excellent	Fair
Inventory Shelf Life	Excellent	Fair
Clarity	Excellent	Good
Resistance to Lighting	Excellent	Fair

Which STA Products Should I Use?

(48mm Tape Width)

<i>Box Weight</i>	<i>Box Length + Width + Height</i>				
	<i>20"</i>	<i>40"</i>	<i>60"</i>	<i>80"</i>	<i>100"</i>
0-20 lbs	1050, 1060, 1616				
20-35 lbs	1160, 1080, 1081, 1082 1180, 1181, 1182, 1382, 1619				
35-50 lbs	1241, 1242, 1322				
50-65 lbs	1352				
65-90 lbs	1535				



Tape Width Guide

72mm	For boxes over 16 inches wide
	Difficult to adhere surfaces
	For boxes where flaps or lids do not meet
	Under or over filled boxes
48mm	For boxes 15 inches wide or less
	For boxes where flaps or lids meet



Helpful Hints

- Always seal boxes with one strip of tape
- If using two 48mm tape strips, try using one 72mm tape strip instead (this will save you time and money)
- Always seal boxes a minimum of two inches down the side

